

TEST SYSTEM FOR DAILY VALIDATION
SEAL-CHECK ADHESION TEST SHEET
SEAL-CHECK Standard

Operational Qualification (OQ) for the
Sealing Quality Test of Packaging Machines
Daily Sealing (Validation) Test

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Order no.:	Product	Description / Content
222-110-064	A164 GM164SCS-40; SEAL-CHECK Standard - 40cm	Standard DAILY SEALING TEST SHEET. Compliant with EN ISO 11607-2 and DIN 58953. Contents: 125 x 2 = 250 pieces per box
222-110-066	A166 GM166SCS-60; SEAL-CHECK Standard - 60cm	Standard DAILY SEALING TEST SHEET. Compliant with EN ISO 11607-2 and DIN 58953. Contents: 125 x 2 = 250 pieces per box

These tests should be performed daily every morning before the sealing device is used and should be archived for inspection purposes. These tests are defined in EN-ISO 11607-2 and DIN 58953.

A164 GM164SCS-40; SEAL-CHECK Standard - 40cm for 20 and 40cm width pouches,
A166 GM166SCS-60; SEAL-CHECK Standard - 60cm test sheets are manufactured for 30 and 60cm width pouches.

Both are manufactured in accordance with the standards for the "Sealing Test" according to EN ISO 11607-2 for both rotary head and jaw sealing devices.

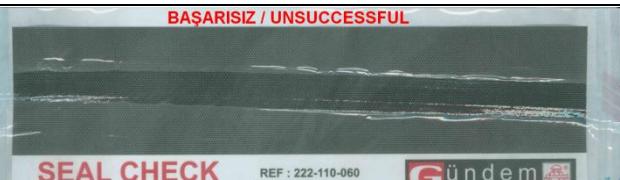
One of these test sheets is suitable for the jaw width of your sealing device. If desired, it can be cut from the "Scissors" symbol sections, but when testing rotary head devices, never cut from outside the marked areas (narrower than 20cm)! If cut to the correct length, the excess portion can be used later.

How to use: Remove the Seal-Check sheet from its package and cut it to fit into a pouch that matches your machine's maximum sealing width.

Place the pouch into your device as usual. Once the sealing process is complete, any successful or faulty seals will be clearly visible as shown below. In case of a fault, contact the place where you purchased your device for maintenance and ensure that the necessary parts are replaced to restore your device to factory settings.

A successful test result indicates that your device is operating in accordance with the EN ISO 11607-2 standard. The test result below can be documented daily.

If you have any further technical questions regarding this matter, please contact us or our dealer. We are happy to provide you with technical information.

BASARILI / SUCCESSFUL	BASARISIZ / UNSUCCESSFUL
 <p>SEAL CHECK Testing for sealing machines Kapatma Cihazları testi için Please put this test sheet into a pouch and pass through the sealer once. The seal must be darker and homogeneous than the environment throughout. Sealer / Cihaz: GÜNDEM Makina Location / Yer: KALİTE KONTROL Approval / Onay: Bora Söyler Date / Tarihi: 13.12.2017 Remarks / Notlar: Başarılı</p>	 <p>SEAL CHECK Testing for sealing machines Kapatma Cihazları testi için Please put this test sheet into a pouch and pass through the sealer once. The seal must be darker and homogeneous than the environment throughout. Sealer / Cihaz: SU:1206003 Location / Yer: TEKNOV SERVİS Approval / Onay: BOBA Date / Tarihi: 03.10.2017 Remarks / Notlar: X</p>